

VICTORIA FOOTMAN BOLT ASSEMBLY

1. Disconnect the footman from the wheel.
2. Remove the nut from the backpost and take the wheel off.
3. To increase the size for the new bolt you will have to drill a larger hole using a 5/16" or 8mm drill bit. Let the hole from the previous screw guide you to drill at the right angle. (To prevent the wheel from splintering put a sacrificial piece of wood on the other side of the wheel where you think the bit will come through).
4. Install the new insert bushing.
5. Install the hardware and bearing over the bolt. First the bearing, followed by the tooth spring washer and then the regular washer.
6. Insert the bolt into the new insert bushing and with an Allen key tighten the assembly.
7. Re-install the wheel into the backpost and tighten the nut of the main bolt assembly. At first, when the nut is still loose it will appear that the does not turn right, this is due to the split washer. (When the nut is securely tightened the wheel should run true).
8. Attach the footman to the wheel and you are ready to spin again.

