Megado Computer Dobby 2.0



Installation Manual



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Overview

Parts

A. Megado Dobby 2	
B. Manuals	
a. Installation manual Dobby 2	······································
b. Manual Dobby 2 web interface	
	200000000
C. Power adapter and power cable	
D. Switch block	
D. Switch block	
E Hardware for mounting Dobby 2 to the loom	
The parts are assembled in two sets:	a b c d
a. 2 threaded ends	🖉 😵 🗞
b. 4 knurled nuts	
c. 2 barrel nuts	assembled
d. 6 washers	- Street
F. Parts for connecting your computer using USB	
connection	
a. USB A-B cable (only use this cable!)	
 b. USB stick with drivers 	
(don't use this stick for your weaving drafts	
but store it with the setup instructions)	
G. Parts for connecting to the home network USB:	C
ethernet adapter	
H. The footrest can be placed at the left or right side of	
the foot rail. During weaving the foot that is not	1 40
used for the treadling can rest on it.	
What else do you need:	
 Computer or tablet with Internet browser and/or weav 	ring software
 A small table right next to the loom 	

Power Bar/ Surge protector

Dobby 2 installation step by step procedure

This assembly manual contains extensive explanations prior to mounting instructions. The complete process consists of the following steps:

- 1. Mounting the switch block to the dobby knife (page 4).
- 2. Mounting Dobby 2 to the Loom (page 5).
- 3. Fine tuning the switch block (page 8).
- 4. Connecting and testing Dobby 2 (page 9).
- 5. Reading the general information about the electronic Dobbyb (page 16).

Choose between:

- Wireless connection with LouetWifi (page 14).
 - Optional, followed by "Connecting Dobby 2 to your home network" (page 17).
- Connecting Dobby 2 wired using the ethernet adapter (page 19).
- Connecting dobby using third party weaving software (page 20).
- 6. Activating your software and testing weaving on your dobby .

Storing the packing box and packaging

Always save and store the box and packing material. Should it be necessary to return the dobby to the factory, then you will need it! Louët is not responsible for any damage on the computer dobby if the original packaging is not used.

Switching from mechanical dobby to electronic dobby

If you switch from a mechanical to an electronic dobby, the mechanical dobby system must be removed first. Follow the instructions in the Megado installation manual in reverse order.

N.B. If you can't find the manual, you can download it from the Louët website.

Switching from electronic Dobby 1.0 to Dobby 2

If you are going to use the dobby in combination with third party weaving software, the new drivers must be installed. In most cases, your computer will auto detect the required drivers, If not, you'll find the instructions for manual installation of the drivers on page 20.

Use the USB A-B cable included	Don't use the	Dobby 2 USB A-B cable
with the Dobby 2.	USB A-A cable	
If you own a USB A-A cable from	(Dobby 1.0)	
the Dobby 1.0, don't use it. It can		
damage the USB port of the		
Dobby 2 or the computer.		

If the Dobby 1.0 uses a magnet on the dobby knife, you have to remove it and replace it with the dobby switch block. See instructions on page 4.



Mounting Dobby 2 hardware

In this instruction each installation item is preceded by a general explanation. It will give you insight in the working of the dobby.

1. Switch block



Mounting the switch block

- Unscrew one of the plastic knurled nuts (b) of the switch block and loosen the other one in order to be able to slide the switch block over the dobby knife (d). By sliding the knife slightly down to the semi-circular shaped opening, you can get reach it more easily.
- 2. Slide the switch block to the front over the dobby knife, with the metal set screw pointing to the right (the outside).
- 3. The plastic knurled nuts are on the inside of the dobby knife. Do not tighten the nuts too tight, but securely enough so the switch block does not move while operating the Megado.
- 4. Fine tuning of the switch block must be done as soon as the Dobby 2 hangs on the loom (page 8).



Switch block seen from right front (dobby is not mounted)



Switch block view from inside the knife

2. Mounting Dobby 2 to the Megado loom

Overview of parts

Front side:

- a. On/off switch
- **b.** Test button: dobby self-test (page 9)
- **c.** Ports for USB stick and network adapter The flat USB ports on the left side can be used for importing weaving patterns from a USB stick or connecting the dobby to the wired network with the ethernet adapter.
- d. Computer USB connection port The square USB port at the right side can be used for connecting your computer with included USB A-B cable (page 19).
- e. Display Dobby 2 The Dobby 2 screen is a touch screen. Tapping on a button will activate a software function.

Please note: The text on the display depends on the connection type and software version of the internal software.

Bottom side:

- **f.** Fans for cooling the dobby computer
- g. Connection input for the power adapter



Dobby side:	
h. Solenoids	3 8 8 8 8 6 2 🕦
The protruding solenoids will push on the dobby	A O O O O O O
hooks to activate the shaft selection of the active	
weaving pick.	h
I. Sensors	
There are two pins with plastic cap (the color	
may differ from the photograph). These are the	Intel
sensors (i). The sensors are important in the	(k)
communication between mechanical and	
electronic parts of the dobby.	
J. Label with serial number	
You will need the serial number for registering	
your dobby on the dobby website	
(www.louetdobby.com) to get updates and in	
case of technical problems.	
k . Adjustable spacers for fine tuning the distance	
between dobby and loom	
At the loom:	e esteterate est to a upplication
I. Dobby knife: pushing the pedal will move the	
dobby knife down, catching the selected dobby	
hooks (m). The shafts connected to the selected	
dobby hooks will lift.	*************

Preparation for mounting Dobby 2

In the hardware bag you will find two assembled sets of:

- 1 threaded end
- 1 barrel nut
- 2 knurled nuts
- 3 washers

Important

- Use a small table next to the loom for working safely.
- When you take the dobby unit from the loom, always place it with the wooden side on the table and the solenoids facing upwards.

Instructions:

- Insert the barrel nut into the hole in the side of the middle section. The slots indicate the direction of the threaded hole in the nuts. Make sure these slots are facing outwards.
- 2. Insert the threaded rod into the hole and screw it into the barrel nut. Turn the end by hand until it fits tight.
- 3. Slip on a washer, screw a knurled nut on and tighten it firmly onto the washer and place a second washer onto the end.
- 4. Repeat this assembly on the other side.

Mounting Dobby 2

- 5. Slide the Dobby 2 over the threaded ends.
- 6. Slip a washer on each end.
- 7. Fasten it with the second knurled nut on both threaded ends.



3. Fine tuning the switch block and dobby position

By pushing on the treadle the switch block will move. The long metal nut on the switch block passes the sensors on the dobby. There are two sensors on the dobby: the top one is behind the semi-circular space and the lower one is 9 cm beneath. Whenever the switch block passes the upper sensor, the dobby will be instructed to send the shaft selection for the next pick. When passing the lower sensor, the solenoids will deactivate. It is essential that the distance from the sensors to the switch block is properly adjusted to 1mm

1. Fine tuning the switch block lining

- Check if the sensor is in line with the long metal nut (1) on the switch block.
- Check the position of the knife bar by adjusting the cable attached to the treadle (see Megado installation manual).
- Correct the height by loosening the plastic knurled nuts (3) at the back side of the switch block and slide the switch block to the correct position. The long metal nut (1) must be in line with the top sensor (2).
- Tighten the plastic knurled nuts (3)
- 2. Fine tuning the distance between the long metal nut and the sensor
- Check the distance between the end of the long metal nut (1) and the top sensor (2). It MUST be no more than 1 mm seperation.
- Adjust this distance by turning the long metal nut (1). Turning clockwise the distance becomes larger, turning counter clockwise the distance becomes smaller.

3. Fine tuning the distance of the lower sensor The lower sensor is 9 cm below the upper sensor.

- Push carefully on the treadle and check if the long metal nut (1) on the switch block passes the lower sensor without touching it. Check also if the distance between the nut and the lower sensor is also maximum 1 mm.
- You can adjust the position of the computer dobby with the adjustable spacers. If there is more space between the nut and lower sensor the spacer should be turned in more. If there is less space between the nut and sensor the spacer should be turned out.
 - First turn the outside black tube (a) a few turns loose
 - Adjust the middle black plastic knurled nut (b)
 - $\circ~$ Tighten the black tube (a) again.
- Check the position of both sensors again. Repeat as needed



1 stelschroef schakelblok 1-Switch Block. 2-sensor



4. Connecting and testing the dobby

Thanks to the separate power adapter the Dobby 2 is low-noise. The power adapter can get warm during use. This is normal. To avoid overheating it is important that there is enough space around the power adapter.

The Dobby 2 itself also has a fan that makes a soft sound during use.

Connecting the dobby

The connection input of the power adapter is on the bottom of the Dobby 2.



- 1. Make sure the on/off (a) is switched to 0 (= off).
- 2. The flat side of the connection plug of the power adapter must be outward-facing (to the right if you are standing in front of the loom).
- 3. When pushing the plug, be careful that you do not push the dobby upwards.
- 4. Now plug the power cable into the power adapter and plug the power adapter into the wall socket.
- 5. Turn on/off switch (a) to I (= on).
- 6. The "Please Wait" message will appear on the dobby display.
- 7. After about 1 minute the Louët status screen appears.
 - The text and layout of this screen depend on the software version and the connection type.

Dobby test

Run the dobby test after the first installation or in case you are in doubt about the proper functioning of the dobby.

- 1. Press on the small black button (b) above test.
- 2. The test starts and dobby hooks will be pushed forward one by one.
- 3. Make sure all dobby hooks respond in sequence.

You can stop the test by pressing the test button again.



Electronic control of the Dobby 2

General information

There are several ways to transfer a weaving pattern to the Dobby 2.

Using one connection method does not exclude another method. So, you can run both installations, and afterwards you can choose which one. However only one of the connections is active at the same time during use.

Louët web interface software in the internal computer in the Dobby 2

Wireless connection with LouetWifi (page 14)



Third party weaving software

(Fiberworks, Proweave, PixeLoom, Weavepoint, Weavelt, WinWeef etc.) (page 20)

wireless connection

home network

router

Ethernet

USB cable connection between dobby and PC using dobby driver (page 21).
 The network settings of your device will not be influenced.



Electronic dobby dictionary

First an explanation of some of the terms you will be dealing with when making the wireless and wired connection with the Dobby 2.

- **Device**: your PC, laptop, iPad, iPhone, android tablet, etc.
- Web browser: the software or app you use on your device for browsing on the internet (Internet Explorer, Safari, Firefox, Google Chrome).
- LouetWifi: the network name of the Dobby 2 internal wifi network
- **Password:** password to get access to the dobby computer. You will need it when you enter the web interface software for the first time. Your home network also has a password. You will need your network password for making a connection between the dobby computer and your home network (only if you choose this option).
- **IP address:** the network address. It consists of four-digit groups, for example 10.42.1.1. You will need this address to get access to the built-in software of the dobby computer through the web browser.
- Wireless: network connection without using cables.
- Wired ethernet: network connection.
- **Router**: your home network (LAN) is connected to the internet (WAN) with a router. Each router has a unique IP address and each device connected to the router has a unique sub address. That guarantees that you will see and get the information you expect on your browser. Your router has also a name, you can find it by checking the available wireless networks.
- **Mobile hotspot**: if you use an 3G or 4G connection to the internet on your mobile phone, you can use your telephone as a mobile hotspot to connect your dobby to the internet. Consult the instructions to set up a mobile hotspot in the documentation provided by your mobile network provider. The instructions for connecting the dobby to the hotspot are the same as described in the section "Connecting Dobby 2 to your home network" on page 17.
- **Driver software** installed in the operating system of the computer makes it possible for the dobby to communicate with your third party weaving software by using the USB A-B cable.

Dobby display

Dobby 2 display after update 2019
Connection ((•)LouetWifi
Address 10.42.0.1
Password L2010863 Factory Reset
Dobby 2 display first release 2018
Louet Status Wireless: Online
Device: Offline Computer: Offline IP Address 10.42.0.1
Show Past Reset Factory Reset

Dobby 2 web interface software

One of the great advantages of the Louët dobby web interface software is that it can be updated over time to receive more extensive functionality. The first version of the web interface software was released in 2018. In a separate manual you will find the instructions for using the web interface software. In this installation instruction, we limit ourselves to the description and instructions for connecting the web browser to your device and the Dobby 2 computer via the web interface.

The Louët web interface software is built in the internal computer in the Dobby 2. The Dobby 2 can be controlled with an internet browser (such as Internet Explorer, Safari, Firefox, Google Chrome etc.) on your computer, tablet or smartphone. You don't have to install separate weaving software or drivers on your computer.



However, the built-in software in Dobby 2 is not a complete weaving design software program. It can't merge threading, tie-up, treadling into a fabric. The main function of the built-in software is to interpret the liftplan of your weaving draft. That liftplan can be made using the web interface software or can be imported from a WIF file made with third party weaving software. The first release of the dobby web interface (2018) was rather primitive. After the software update of January 2019 to version 2.1. you will get the following functions:

Weaving

- Dobby 2 interprets the liftplan of a weaving draft.
- You can weave the liftplan in reverse direction.
- You can jump to a specified pick number.
- The number of weave picks is unlimited.
- It is possible to get a sound on changing the color and/or at the end of the loop
- Switching between pattern mode and plain weave.
- The dobby computer saves automatically the last woven pick of each draft when you stop weaving or turn off the dobby.

Editing

- You can make and edit liftplans.
- You can add colors to the picks from a predefined color preset.

File management

- Save the drafts on the internal dobby computer and/or on USB stick.
- Import WIF files from your USB stick.
- Copy, rename and delete files.

Settings

- Scanning of available Wi-Fi networks.
- Software update from USB stick.
- Preset plain weave.
- Preset color range.

Update procedure

For the initial update procedure, you will need an internet connection. Future updates can also be done by downloading a file to a USB stick. You will get instruction on this procedure.

Manual Louët web interface software

In a separate document you will find the user manual of the software.

Making a wireless dobby connection

This is a three-step procedure:

- 1. Wireless connection with LouetWifi (page 14).
- 2. Activating dobby web interface software (page 17).
- 3. Connecting Dobby 2 to your home network (page 17).

1. Wireless connection with LouetWifi

The wireless connection uses the same technology as the Internet, but you don't have to be connected to an existing network. This is possible because the Dobby 2 has a network receiver that allows you to connect from your computer, tablet or smartphone.

(LouetWifi



With this type of connection, you can use the web interface software for weaving with the dobby. The instructions for using the web interface software are included in a separate user manual. After the PC, tablet or smartphone (the device) is connected to LouetWifi, the normal Wi-Fi internet connection between the device and your home network is not available. Once the dobby is switched off, your device will automatically reconnect to the home network, depending on your device settings.

It is possible to stay connected to the internet while weaving by following the instructions on page 17 "Connecting Dobby 2 to your home network".

You will find instructions for several devices. The notifications on your device depend on the version and language of the operating system:

- iPad, iPhone
- Android tablet or smartphone
- Windows PC or laptop
- MacOS PC

Making the wireless connection with LouetWifi

- 1. Turn on the Dobby 2 and wait for the Louët status screen to be displayed.
- 2. The initial IP address at the first start will be 10.42.0.1
- 3. The dobby password is on the display below the text Password. It is a series of seven digits preceded by a capital L.
- 4. Connect your device to "LouetWifi". The method depends on the device you are using. You will find the instructions for connecting on the next page.



The instructions are described for iPad/iPhone, Android tablet or smartphone, Windows and MacOS. The indications on your device may differ slightly from the instructions below. Ask someone with experience setting up network connections, if you need help. Sometimes you must try it twice.

Connecting iPad or iPhone wireless with Dobby 2

The iPad is more suitable than the iPhone because the display is larger. On first generation iPads the display of the software is not optimal.

- 1. On your device go to Settings \rightarrow Wifi
- 2. If Wifi is turned off, turn Wifi on
- 3. Select 'LouetWifi" in the list of available networks
 - LouetWifi is only shown when the Dobby 2 is on and the device is within the network range of the dobby
- 4. Type in the password shown on the Dobby 2 screen (including the capital L).
 - If the password is not visible, tap on the dobby display on "Show Password"
- 5. Tap Connect. When the connection is made you see LouetWifi 🔨.

Connecting android tablet or smartphone to Dobby 2

- 1. Go to Settings.
- 2. Tap Network & Internet and Wi-Fi
 - On Android 6.0 choose Wi-Fi
- 3. If Wi-Fi is disabled, turn Wi-Fi on
- 4. Select "LouetWifi" in the list of available networks
 - "LouetWifi" will only be shown when the Dobby 2 is on and the device is within the network range of the dobby
- 5. Type in the password shown on the Dobby 2 screen (including the L)
 - If the password is not visible, tap on the dobby display on "Show Password "
- 6. Tap Connect

Connecting Windows PC or laptop wirelessly with Dobby 2

- 1. Click on the network icon **Jull** or *l* on the task bar
- 2. Select "LouetWifi"from the list of available networks
 - "LouetWifi" will only be shown when the Dobby 2 is on and you are within the range of the dobby
- 3. Click Connect
- 4. Enter security key (password shown on the Dobby 2 screen, including the L)
- If the password is not visible, tap on the dobby display on "Show Password "
 5. Click Connect
- 6. Behind the network connection "LouetWifi"is now "connected "

Connecting Mac OSX wireless with Dobby 2

- 1. Click on the Wi-Fi icon (\approx or \bigcirc) in the menu line at the bottom of the screen.
- 2. If Wi-Fi is disabled, select "Enable Wi-Fi"
- 3. Select "LouetWifi" in the list of available networks
- 4. Type in the password shown on the Dobby 2 screen (including the L)

If the password is not visible, tap on the dobby display on "Show Password"
5. Click "OK"

Tips for problems with connecting the network

- In some cases, it is not possible to establish the connection directly or you get a notification that it is an unsecure network connection. You don't have to worry, just ignore this message.
- If it fails to connect after multiple attempts, the advice is to select the LouetWifi network and choose the option "forget this network". After some time the LouetWifi network appears again in the list, and often the next connection attempt will be successful.

Next steps

- If you don't need an internet connection on your device, continue with the section 'Activating dobby web interface software' (next section on this page).
- If you need an internet connection on your device or on the dobby (i.e. to get a dobby software update) continue with the section Activating dobby web interface software (next section on this page).

2. Activating dobby web interface software

The Dobby web interface software can only be activated on your PC or tablet if there is a wireless or a wired connection to the LouetWifi network

1. Obtain IP address

The IP address within the LouetWifi network is the network address where the dobby web interface software is located. This address (10.42.0.1) is visible on the display of the Dobby 2

• In the first release of the Dobby 2 (2018) the IP address can be hidden. By tapping on the "Show Password"-button on the dobby it will appear.



2. Start the dobby web browser on your device

Open your internet browser on your device

Type the IP address in the address bar of the browser (de look of the display depends on the browser you are using)

😸 🕘 💿 File Edit View	History Bookmarks Tools Help
🍯 New Tab	× +
$\leftrightarrow \rightarrow \mathbf{\hat{\omega}}$	Q 10.42.0.1

The dobby web interface page will appear on your browser

Image: Content with the second sec	> Щ		10.42.0.1	C	
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 Dobby version 1.4 1 1 1 1 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 Dobby version 1.4 1 1 1 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 Dobby version 1.4 1	🌣 🗁 🗌		Unnamed File	Edit	lovët
L		7 8 9 10 11 12 13 14 15 16	17 18 19 20 21 22 23 24 25 26	27 28 29 30 31 32	Dobby version 1.4
					▲ Up 1 ▼ Down
					Delete

3. Connecting Dobby 2 to your home network

When you have connected a tablet or PC wireless to the dobby via the LouetWifi, your device is disconnected from the home network. When you turn off the Dobby 2, your device will automatically reconnect to the home network, depending on settings.

If you want to use internet functions while weaving or if you want your dobby to be connected to the internet to get a software update, you must connect the dobby to your home network.

The connection scheme looks like this:



- The Dobby 2 computer connects to the home network router,
- The web browser on your tablet connects to the Dobby 2 computer via the home network router using the IP address of your home network router.
 - You can also use the mobile hotspot of your smartphone. For information about the mobile hotspot please refer to the instructions supplied by your mobile phone provider.
- Your Dobby 2 is connected to the internet via the network router.

Once you have completed the installation below, your dobby will always connect to your home network (unless the router is disabled). Only after a **Factory Reset** or after replacing the Dobby 2 computer to another network, the connection must be rebuilt, because a new password is assigned.

Follow the instructions step by step. If you feel unsure with this technical stuff, ask for help from somebody who has a little more experience in setting up a wireless network connection.

Setting up wireless connection through the router

Preparation

- 1. Note the exact name of the wireless home network router
 - \circ You can find it in the list of available Wi-Fi networks on your device).
- Also, note the WiFi password of the wireless home network router.
 Note upper and lower case characters in the network name and password
- First, run the procedure for setting up the LouetWifi connection as described on page 14.

Connecting Dobby 2 to the home network router			
1 If the Dobby 2 is not ON, switch the dobby to on	2 open webinterface		
2 Open on your device the web interface in the internet	2.0pcn webintenace		
2. Open on your device the web intenace in the internet	Q 10.42.0.1		
biowsei <u>mip.//10.42.1.1</u>			
 If the Louet dobby web interface page doesn t 			
appear you have to check the network settings. The	3.activate settings		
Wi-Fi of your device must be connected to LouetWifi	Settings		
(see page 14)			
3. Open Settings: activate Settings button in the top – left			
corner in the dobby web interface the			
4. Click on the button Scan			
 The list will display the available Wi-Fi networks 			
 Select your home network 	4 Scan available		
 Fill in the password of home network. 	4.Scall available		
Note: use exactly the upper and lower case characters			
in the network name and password	Interface Settings		
Scan Network Wireless Password	Scan Vetwork		
Scan 🗸 iPhone Ineke Connect	iPhone Ineke		
5 Tap Connect	Confetti		
6 The Dobby 2 will restart after about 10 seconds: the	MyHomeNetwork		
Debby 2 diaplay shows the text PEPOOTING			
7 After some time the status screen is shown again, now	6.		
7. After some time the status screen is shown again, now	Louet Status Interface		
with a different IP address, which usually starts with			
192.xxx.xxx. The last three numbers are dependent			
on your network (in the picture: 192.168.11.124). If you			
are using the wireless hotspot of your mobile phone, the			
first number will be 172.xxx.xxx.			
8. If you still see the address 10.42.1.1, the connection			
has not been established properly. This can be caused			
by a too weak a network signal or mismatch in network	REBOOTING		
name and/or password.			
9. With a weak network signal, you can connect the dobby			
for updates to the network using the ethernet adapter;	7		
see the description on page 21.			
10. If successful, the LouetWifi network will no longer be	llouëti		
visible in the wireless options.			
11. Now open the web interface on your device again in	Connection		
your browser by typing the new IP address in the	iPhone Ineke		
address bar of your browser. The IP address is on the	Address		
display of the dobby (in this example 172 20 10 6)	172,20,10,6		
12 The first time you must enter the Dobby 2 password			
(you can find it on the display of the Dobby 2)	Password		
	L3389679		
O m ○ 172.20.10.6/	Factory Reset		
	ractory Reset		
Password ×			
Please enter password: L3389697			

On the next startup the dobby computer will remember the network settings and automatically reconnects with the home network.

After executing a "Factory reset" you must go through the procedure again because a new password is assigned. Start with "Making the wireless connection with LouetWifi" on page 18.

4. Connecting Dobby 2 wired using the ethernet adapter



Connecting dobby using third party weaving software

Dobby 2 can also be controlled by third party weaving software, such as Fiberworks PCW, PixeLoom, Proweave, Weavelt, Weavemaker, WeavePoint and Winweef. The weaving software must include a module for controlling Louët-Dobby. Usually this is an option that you need to purchase extra from the software vendor. For installing and using the weaving software, follow the instructions of your software. Consult the websites of listed software makers to learn more about the possibilities of the weaving software.

For this kind of connection, you have to install drivers to create a virtual COM port using USB. These drivers regulate the communication between the devices. This installation normally runs automatically with today's computers, when you first connect the Dobby 2 to the PC. If the driver installation does not run automatically the drivers can also be installed manually (page 22). The included USB stick contains drivers for Apple Mac OSX and for Windows 8.0 and 10. Older Windows versions are not supported.

The built-in dobby web interface software is ignored after the dobby is connected to the PC by USB connection. The text will appear on the display "PC CONNECTED".

When using weaving software, the connection between the computer and the Dobby 2 must be made with the **USB A-B cable.** This type of cable is also used with printers. They are recognizable by a square plug on one side (it goes into the Dobby 2 PC input) and a flat USB connector (it plugs into the computers' USB input).

● CB	Third Party Weavingsoftware	Dobby 2.0	e e
The included USB stir software drivers. Don store your weaving dr your hardware and do guides. When you ha can also download th Louët website.	ck contains the 't use this stick to rafts, but store it with obby installation ve lost this stick, you e drivers from the	USB stick with drivers	
For connecting the Dobby 2 to the computer, use the USB A-B cable included with the Dobby 2	Don't use an USB A-A cable (included with old dobby 1.0)	Dobby 2 USB A-B cable included with Dobby 2	test a () Use the square PC USB ⁺ ← port (d) to connect the dobby A- B cable to the dobby

Connecting dobby with PC with weaving software

If the Dobby 2 with the USB A-B cable is connected to the computer and the computer is on, the Louët built-in web interface software is disabled and the communication will be made through the USB cable with the dobby interface provided by the weaving software on the computer.

- 1. Turn on the computer.
- 2. Connect the USB A-B cable to the Dobby 2 with the square plug in the PC input on the dobby.
- 3. Insert the flat plug of the USB cable into the USB port on the computer.
- 4. Switch the on/off switch on the Dobby 2 to I (on).
- 5. On the dobby information screen you will first see the text "Please wait" and after about a minute this text will be replaced with "PC CONNECTED".
 - The installation of the drivers will in most cases automatically take place without you noticing. If this does not happen, the drivers must be installed manually. This is a one-time action per computer. (see "Manually installing drivers" below).
- 6. Start the weaving software on your computer and select a weaving pattern.
- 7. Activate software weaving function.
 - The method is different for each weaving software. See the instructions of the weaving software
 - It depends on the software if the emulated comport is automatically installed. If not, read the instructions the COM port settings on the next page

Manually installing drivers Windows

This is only necessary if the drivers are not installed automatically when connecting the computer to the dobby. After making the USB connection between PC and the dobby (switched to on) the Windows operating will automatically start searching for the driver. If it is not automatically found, follow instructions below. Put the included USB stick in a free port on your computer.







USB stick with drivers

Manually installing Windows USB COM drivers

- 1. Cancel the driver searching and run the manual installation
- 2. Click on "Start"
- 3. Click on "Windows control panel"
- 4. Click on "System
- 5. Click on "Hardware and sound"
- 6. Click "Device manager" \rightarrow "Unknown device"
- 7. There will be an exclamation mark at "Weave ctr"
- 8. Right click on "Weave ctr"
- 9. Click "Update driver software"
- 10. Click the last option "Browse my computer for driver software" and browse to the USB stick
- 11. Click "Next" and the driver will be installed
- 12. When the driver has been installed, you will see a new unknown device at "Device manager" - "USB Serial Port". Follow the steps above again for installing the driver.
- 13. You are now ready to use the dobby with third party weaving software.

COM port settings



Trouble shooting

The Dobby 2 cannot connect to the home network

This problem can have several causes:

- The network name and password are not entered correctly. Double check network name and password watch for caps, especially as some devices auto-capitalize the first character.
- The network name and password are incorrect.
 Check if the name and password are the right ones for the network you want to join. Mind upper and lower case in network name and password
- The wireless signal is not strong enough.
 If the Dobby 2 is close to the edge of the wireless zone, the signal may be too weak to be able to properly connect to it. Detach the Dobby 2 and place it near the access point; then repeat the procedure Connecting Dobby 2 to your home network on page 17.

There is no IP address visible in the status screen.

The dobby may be previously paired with a network which it can find no longer. This could be due to a weak access point signal or the dobby has been moved to another room or house. Perform a "factory reset" (see page 12).

The Dobby 2 does not react to a command of the computer

Check the next items:

Time-out

There is an automatic time-out function built into the Dobby 2. This limits the time that the solenoids can be activated. If this time-out occurs, just activate the Dobby 2 again in your weaving software or press the treadle. The solenoids will reactivate as soon as the switch block passes along the upper sensor.

Check USB cable connection and setting

If the solenoids do not activate, there is no communication between the computer and the Dobby 2 Check if the USB cable is connected properly. If you are using weaving software, check the dobby settings in the weaving software. Close and open the weaving software and reconnect if necessary.

If you are using the USB cable connection check reset the computer. If it is still not solved, check the windows COM port settings as described in the section COM port on page 22

Try another USB A-B cable to verify if the cable is not faulty. This cable type is also used for connecting printers.

Run the self-test

Pressing the small black button between the two USB connectors engages the selftest. The Dobby 2 will cycle through all 16 or 32 solenoids, and then it will repeat. With a 16 shaft Megado there will be a time lag before it repeats the process. This test shows the circuit board is working properly. You can stop the self-test by pressing the test button again.

Determine whether the Dobby 2 communicates with the computer

With the Dobby 2 taken off the loom, switch on the power, select a pattern in the weaving software or dobby web interface. Hold a metal part like a screwdriver against the plastic top of the top sensor switch. The first "pick" should activate the related solenoids. Slide the screwdriver down to the bottom sensor. You should see all solenoids be deactivated. Slide the screwdriver back to the top sensor, where the next pick will activate. This mimics the action of the sensor block on the loom. The top sensor selects the next pick. The bottom sensor deactivates the solenoids.

If the solenoids activate according to the signals of the computer, while manipulating the screwdriver, the problem is the location of the switch block on the knife.

Solution: you need to re-adjust the location of the switch block a bit on the knife or you can adjust the position of the knife bar itself (see the loom instruction manual).

There are irregularities in advancing to the next pick

Probable cause: misalignment of the switch block.

You will need to re-adjust the location of the switch block a bit on the knife or you can adjust the position of the knife bar (see adjusting the knife bar in the loom instruction manual).

The solenoids don't seem to have enough power

The Dobby 2 could be too close or too far away from the loom. The solenoids produce the most power when completely extended. Check the movement of the dobby bars while a solenoid is activated.

Use the test button for this, located between the two USB connectors. Press the button for at least one second to activate the test mode. If you get the feeling that the dobby bars are extended all the way but fall back a little after the initial burst, the solenoids are too close to the loom. Release the knurled nuts of the dobby mount a little.

If the bars move properly but the knife does not catch the screws of the dobby bars, unscrew the screw heads that protrude at the inside of the dobby hooks half a turn. Otherwise, remove a washer from the dobby mount assembly at both sides. This will position the box closer to the dobby hooks.

Warranty and contact

Louët has a standard warranty of two years for the electronic Dobby 2. If you still have a problem after reading this section, please contact your dealer or Louët directly.

Louët BV	T: + 31 (0)573-252229
Kwinkweerd 139	F: + 31 (0)573-253858
7241 CW Lochem	Email: info@louet.nl
The Netherlands	Website: www.louet.nl